

Ozone Inactivation of Microorganisms: Kinetics and Mechanisms

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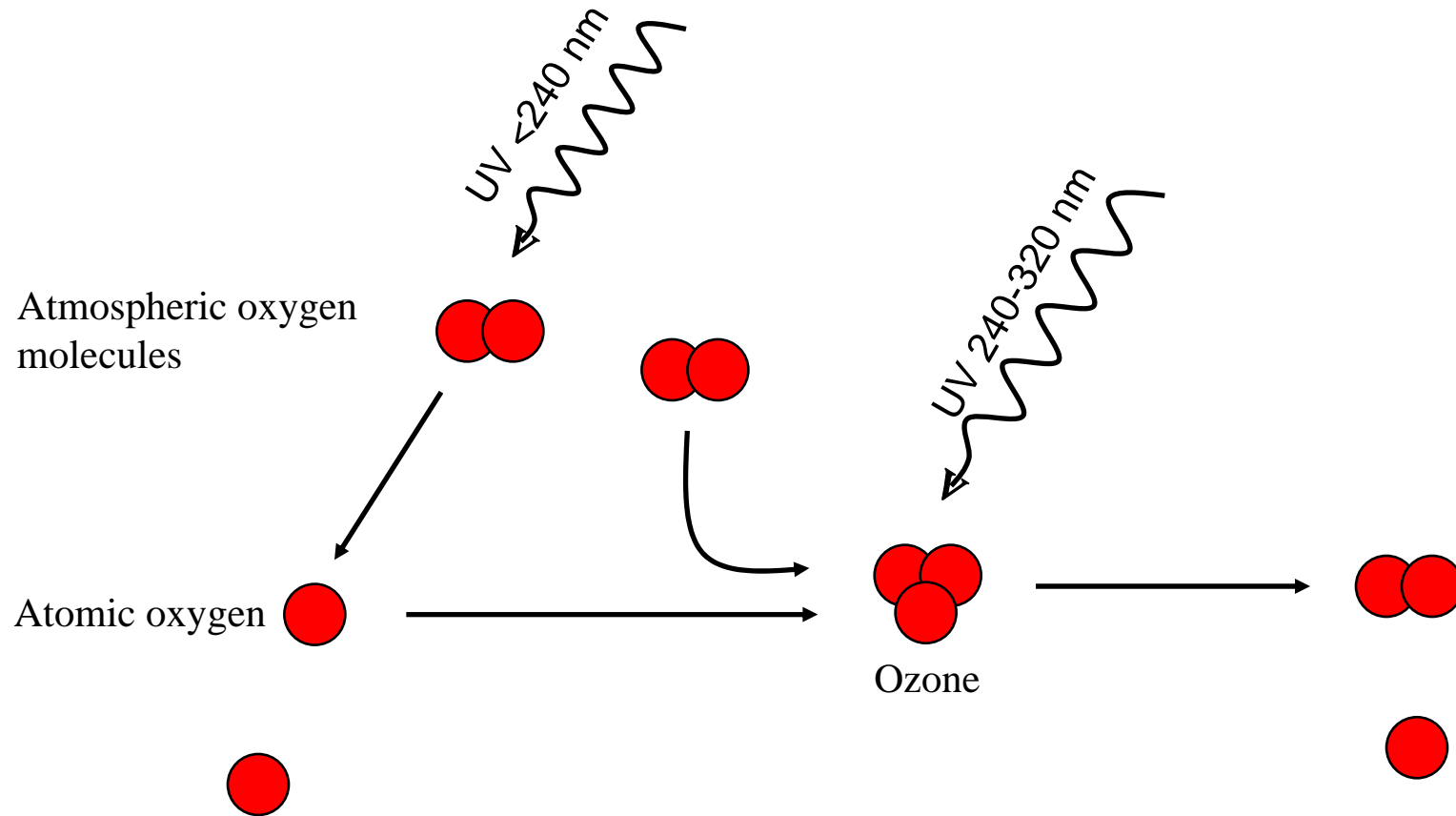
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What's Ozone?

- **Tri-atomic oxygen (O_3)**
- **Molecular weight of 48**
- **Bluish gas (at high concentrations)**
- **Pungent characteristic odor**
- **Low solubility in water**
- **Half-life:**
 - **Gas: ~12 hr (at ambient)**
 - **Aqueous: Short, varies by medium**

Ozone Formation and Decomposition in the Stratosphere (Chapman Mechanism)



Generation of Ozone for Food Applications

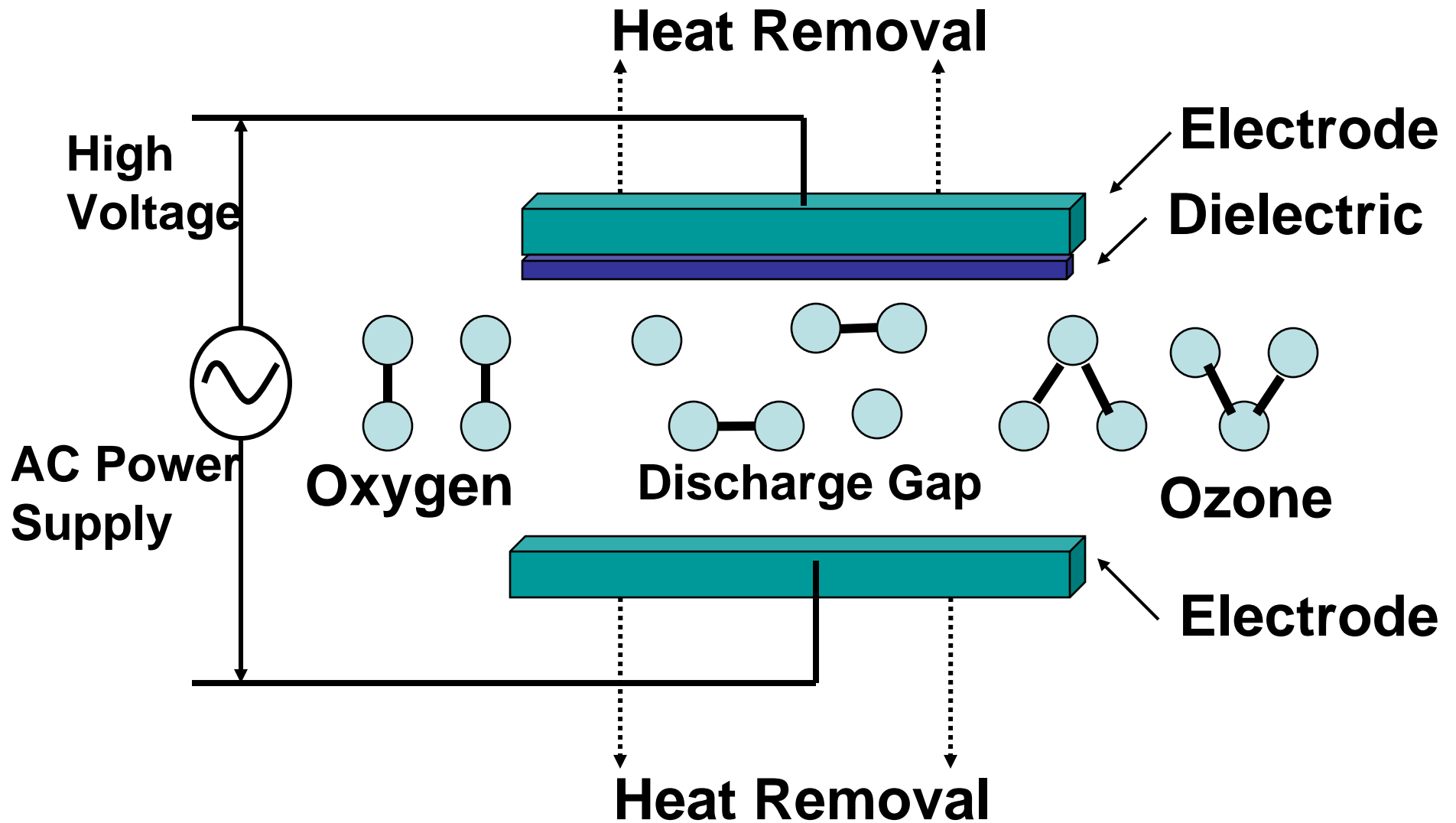
Method

- Corona discharge
- Electrochemical
- Ultraviolet radiation

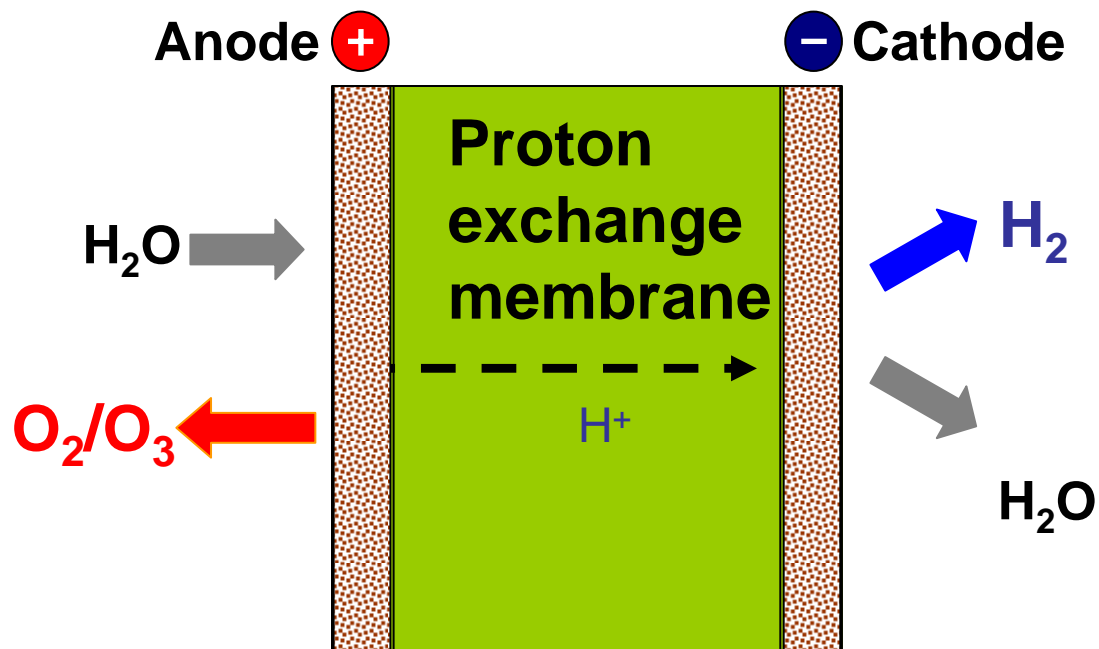
Consumables

- Air
- Oxygen gas
- Water

Ozone Generation by Corona Discharge



Ozone Generation by Electrochemical Process



<http://www.lynnotech.com/pdf/1lbgenerator.pdf>

Ozone Decomposition and Disposal

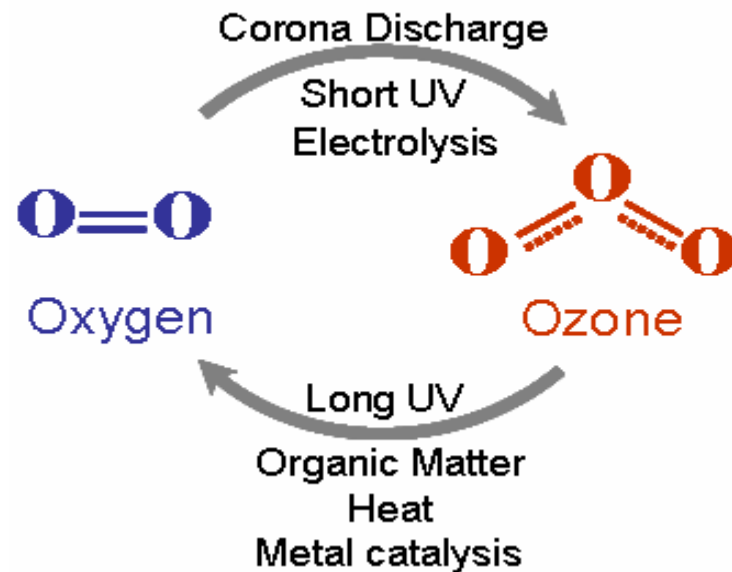
- **Destruction of excess ozone in work environment**

- **Destruct units:**

- Heat
- Catalysts

- **Small amounts**

- May dispose of in the atmosphere



For ozone factsheet, visit {<http://ohioline.osu.edu/fse-fact/0005.html>}

Inactivation Kinetics

Ozone kills diverse bacteria

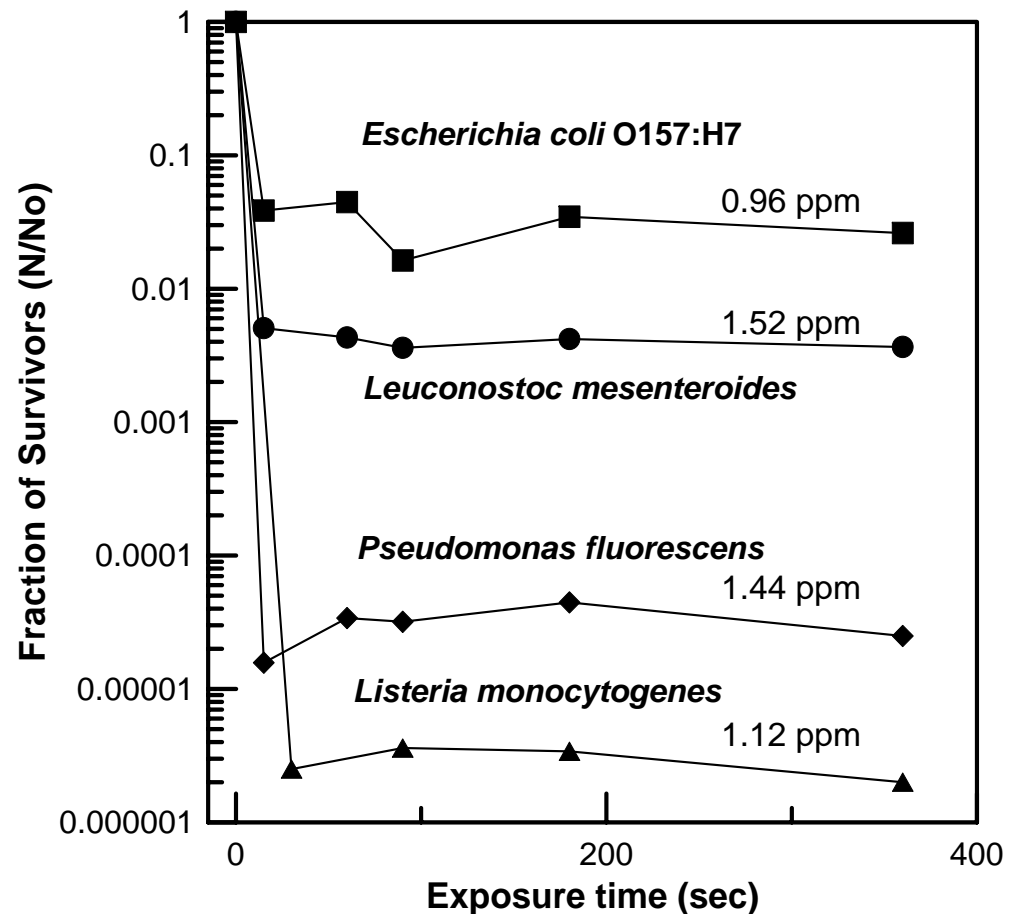
Spoilage and pathogenic bacteria are inactivated

Rapid inactivation

Ozone kills bacteria in less than 30s

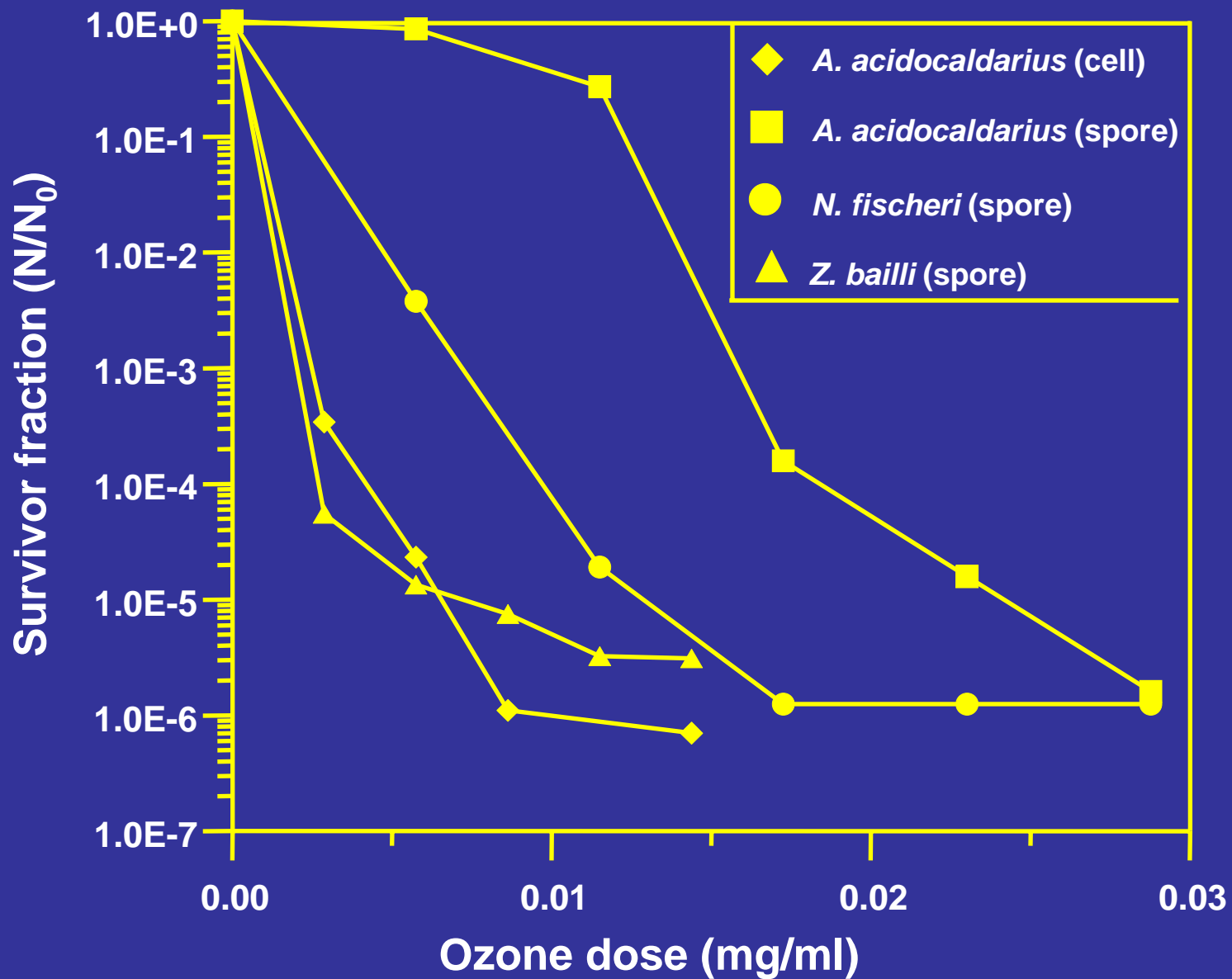
Effective at low concentrations

~1ppm ozone kills up to 6 logs



Inactivation of food-transmitted microorganisms (vegetative cell in pure suspensions) by aqueous ozone

(Kim & Yousef, 2000)



Inactivation of bacterial and fungal spores suspended in water by ozone
 Initial count: 6.4×10^6 - 1.5×10^7 cfu/ml (Khadre et al., 2001)

An ozone dose (mg gas ozone/mL sample) =

Ozone concentration in gas (mg/L) × flow rate (mL/min) ×
treatment time (min)/volume of spore suspension (mL).

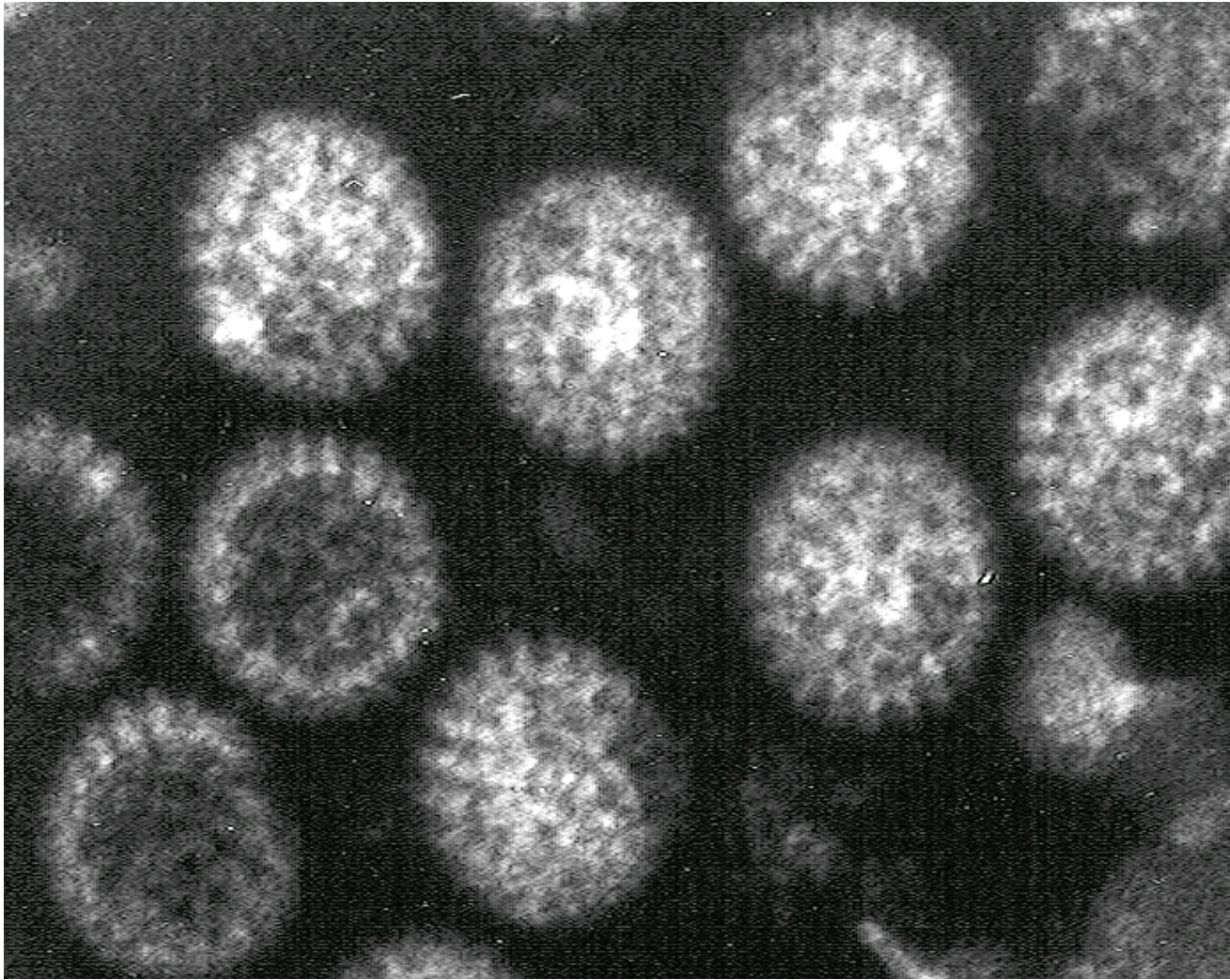
(We apologize for the inconvenience)

Treatment of *Clostridium botulinum* spores with aqueous ozone for 1 min

Treatment	Viable spores/ mL
Control (0 ppm)	3.6×10^7
12 ppm	< 1 (estimated)
26 ppm	< 1 (estimated)

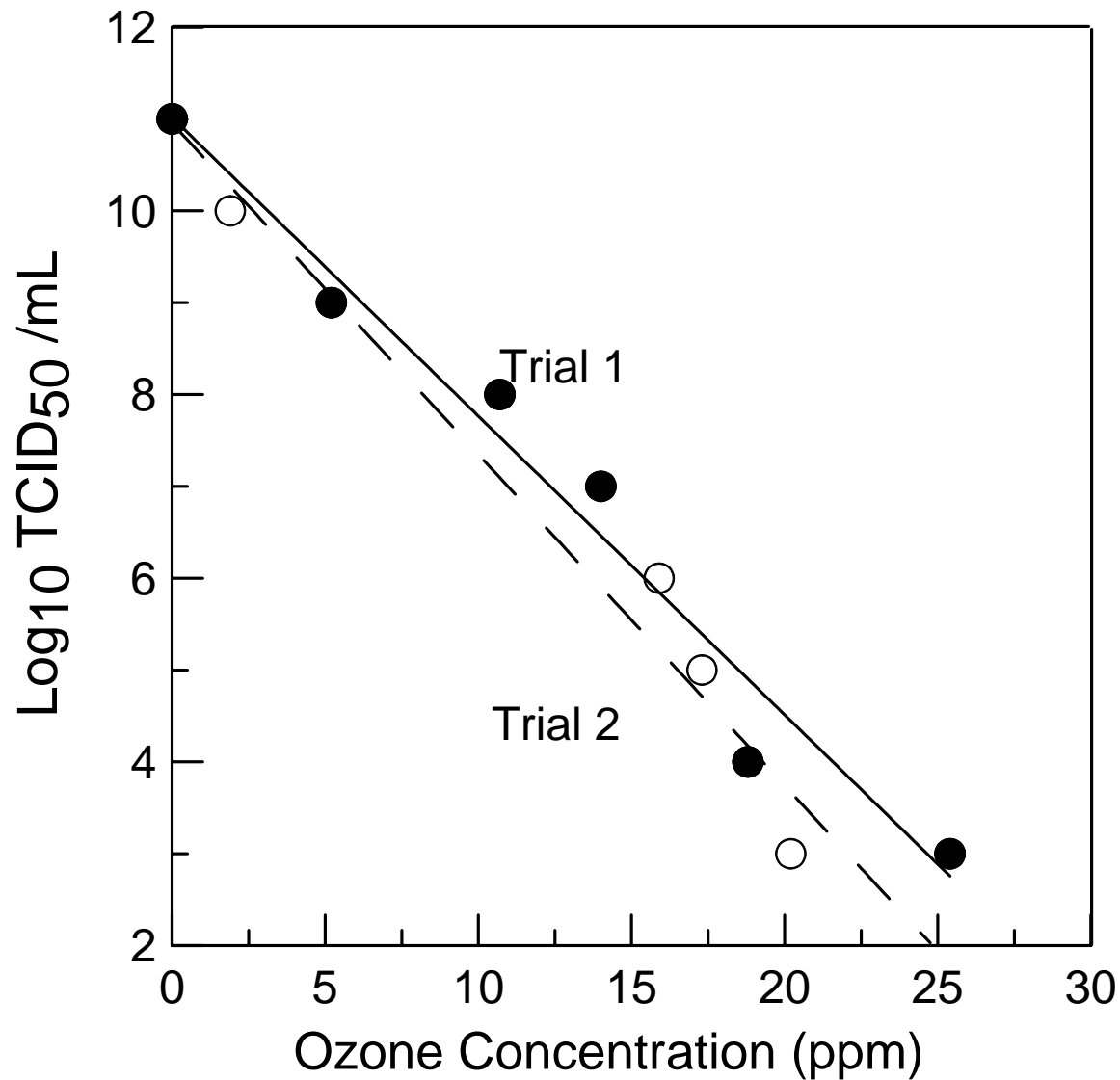
Decrease in spore count (\log_{10}/ml) with exposure to ozone (0.22 mg ozone/20 ml mixture) or hydrogen peroxide (2000 mg H_2O_2 /20 ml mixture) for 1 min at 22°C
(Khadre & Yousef, 2001)

Spore	O₃	H₂O₂
<i>B. cereus</i> OSU11	6.1	1.6
<i>B. megaterium</i> OSU125	2.1	0.93
<i>B. polymyxa</i> OSU443	1.9	0.58
<i>B. stearothermophilus</i> OSU24	1.3	0.64
<i>B. subtilis</i> OSU494	2.7	0.32
<i>B. subtilis</i> OSU848	4.8	1.2
<i>B. subtilis</i> ATCC 19659	6.1	0.64
<i>B. subtilis</i> vary Niger ATCC 9372	5.7	1.3



**Scanning electron micrograph of rotavirus particles
after release from MA 104 cell culture**

Khadre and Yousef, 2002



Changes in infectivity of rotavirus Wa Wooster, measured as TCID₅₀/mL at different concentrations of ozone in aqueous solution at 25°C.

Khadre and Yousef, 2002

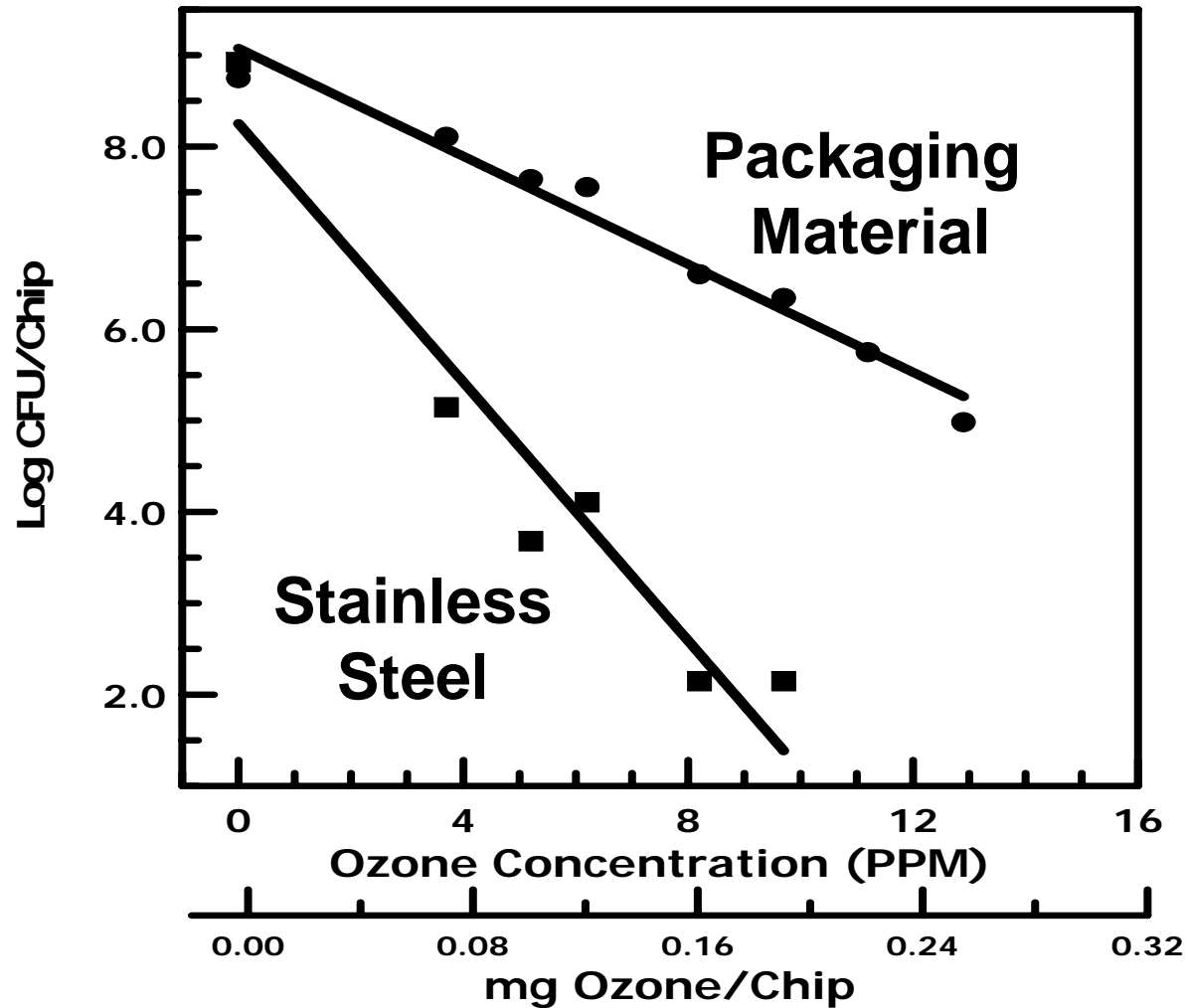
What do these kinetic data mean?

- Lab research vs. Real World
- Testing different scenarios
 - Cell suspension (planktonic) vs. biofilm
 - Equipment vs. package surface
 - Medium more complicated than pure water

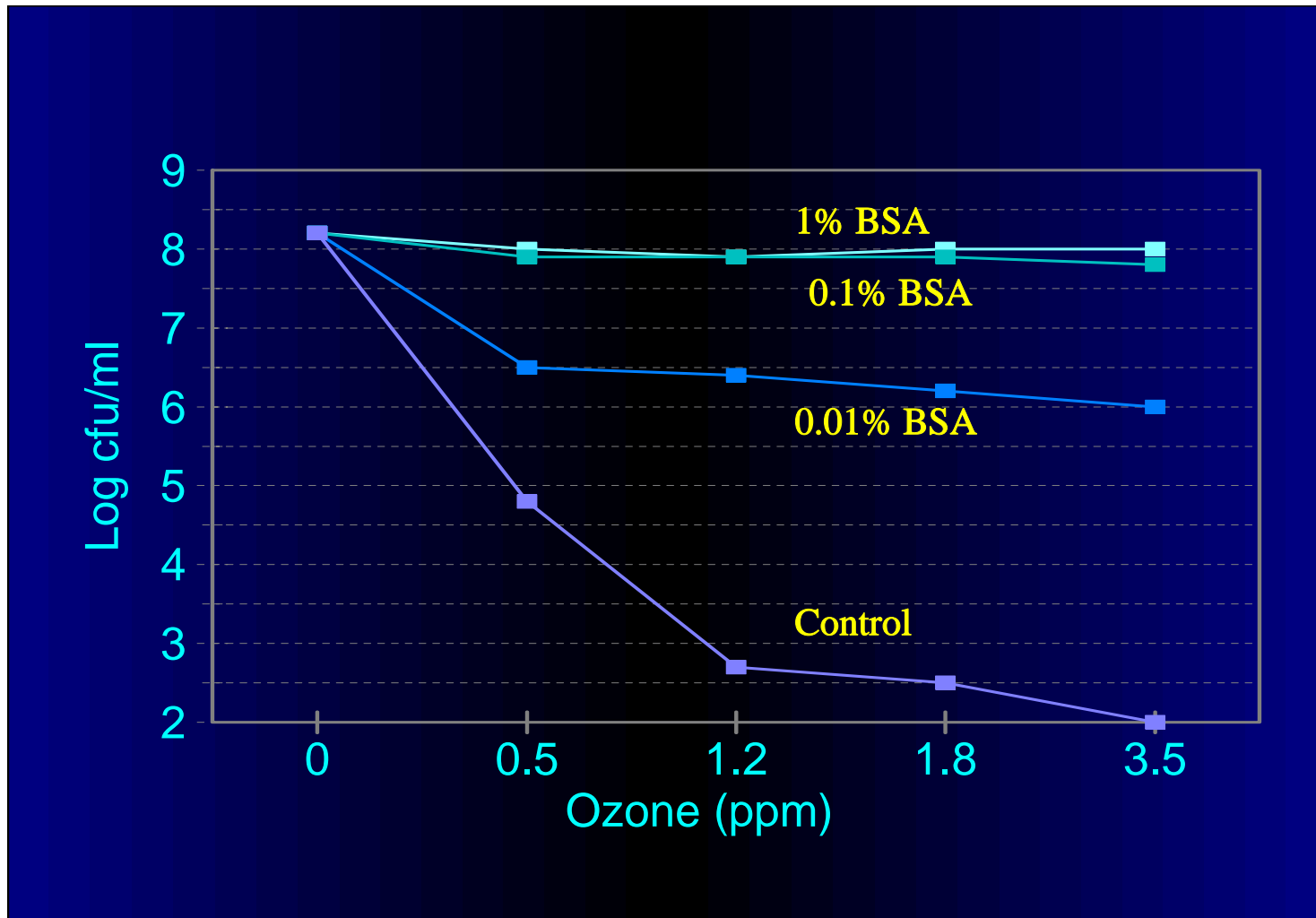
Efficacy Against Biofilm-Repeated Exposure

Count of *Pseudomonas fluorescens* as a biofilm or a dry film on chips (12.9 cm²) of a multilaminated packaging material after repeated exposure to 1-min treatments with ~0.1 mg ozone/chip using 3.6 ppm aqueous ozone (Khadre & Yousef, 2000).

No. of Exposures	Biofilm	Dry film
0	3.5×10^8	7.2×10^8
1	3.2×10^6	6.4×10^3
2	2.7×10^5	<1 (est)
3	2.2×10^5	
4	1.2×10^5	
5	6.0×10^2	



Inactivation of 24-hr biofilm of *Pseudomonas fluorescens* on chips (12.9-cm²) of packaging material and stainless steel when exposed to different doses of ozone (Khadre & Yousef, 2000)



Ozone lethality against *Escherichia coli* O157:H7 in the presence of organic load (BSA). *Restaino et al., 1995; Achen, 2000*

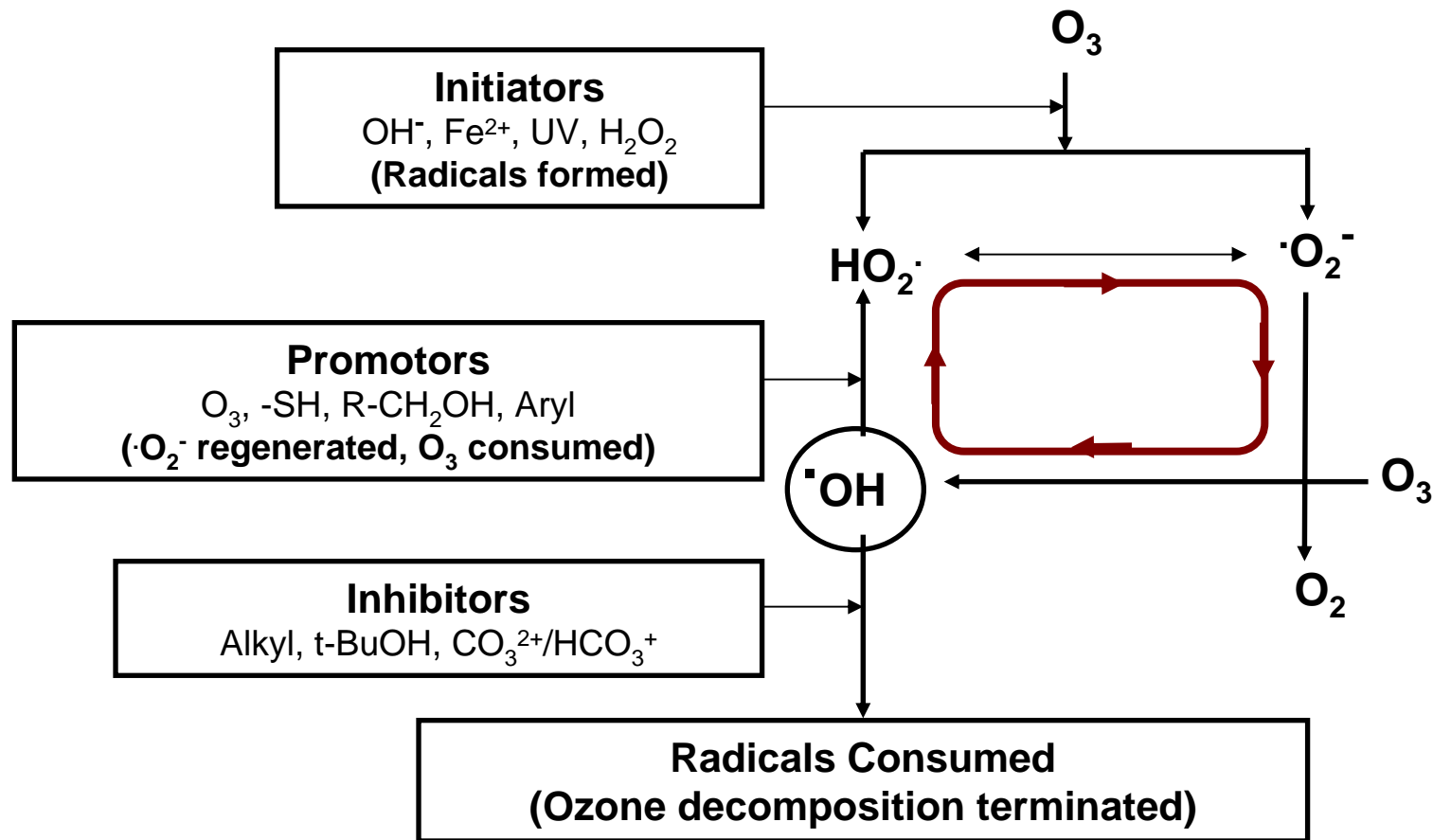
Inactivation Mechanism

Oxidation Potential of Selected Oxidizing Agents

Species	Oxidation Potential (Volts)	Relative Oxidative Power^a
Ozone	2.08	1.53
Hydrogen peroxide	1.78	1.31
Hypochlorite	1.48	1.09
Free chlorine	1.36	1.00
Hypobromite	1.33	0.98
Chlorine dioxide	0.95	0.70

^a relevant to chlorine

Water Quality Association Ozone Task Force. 1997. Ozone for Point-of-Use, Point-of-Entry, and Small System Water Treatment Applications: A Reference Manual. Water Quality Association. Lisle, IL, 2-4.



Ozone decomposition, free radical formation and advanced oxidation processes

(Khadre et al, 2001)

Inactivation Mechanism

Oxidative power

Molecular ozone

(Hunt & Marinas, 1997)

Singlet, free radicals

(Kanofsky & Sima, 1991)

Inactivation Mechanism (Cont'd)

Reaction with:

Cell membranes	(Giese & Christenser, 1954)
Dehydrogenases	(Ingram & Haines, 1955)
DNA	(Scott, 1975)
RNA	(Kin et al., 1980)

Ozone action on bacterial spores

Ozone at 5 ppm

Damages spores coats
(see the electron
microscopic pictures).

Ozone at >5ppm

Total inactivation of spores
(data not shown)



Khadre, M. A. and Yousef, A.E. 2001. Sporicidal action of ozone and hydrogen peroxide, a comparative study. *Int. J. Food Microbiol.* 71:131-138.

Target in spore

Inner membrane!

- Inner membrane damage is the probable killing mechanism for ozone
(Young, 2004)
- Oxidizing agents may have targeted proteins, not lipids, in the spore's inner membrane
(Cortezzo et al., 2004).

Future Directions

Combination Treatments
(if justifiable)

D-values* (min) of spores treated with ozone

<i>Treatment</i>	<i>Temperature (°C)</i>		
	85	90	95
<i>Control (no ozone)</i>	294.1	74.6	27.0
<i>Ozone-treated (before heating)</i>	26.3	9.3	4.0

Kim et al., 2002

* The smaller the D-value, the greater the sensitivity to heat

Conclusions

- Ozone inactivates microbial cells rapidly and effectively.
- Spores of *Bacillus* and *Clostridium* species, compared to vegetative cells, require higher ozone concentrations to be killed.
- Ozone damages spore outer coats but membrane damage is probably the cause ozone sporicidal action.
- Bacterial spores become sensitive to heat when pre-treated with sublethal levels of ozone.
- Direct use of ozone in liquid foods and on food surfaces with large ozone demand may not be recommended.